



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4695-4
Job Sheet 167145



Part No: D4695-4

Job Qty: 15 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	15 Ea		11/9/17	0.00	0.00	Start Up Waterjet1	DC
100	Waterjet	15 pcs		11/9/17	0.00	1.89	Waterjet1	DC
110	QC	15 pcs		11/9/17	0.00	0.00	QC2	DC-DAS
120	QC	15 pcs		11/9/17	0.00	0.00	QC8	38
130	Brake NC	15 pcs		11/9/17	0.11	2.07	Brake NC 2	DAS-89 5A
150	QC	15 pcs		11/9/17	0.00	0.00	QC5	38
160	HandFinish	15 pcs		11/10/17	0.00	1.80	HandFinish1	BEB-89 97/12/15
180	QC	15 pcs		11/10/17	0.00	0.00	QC7	38
190	Packaging	15 pcs		11/10/17	0.00	0.00	Packaging3	989 46 sl
200	QC21-SA	15 Ea		11/10/17	0.00	0.00	QC21	DAS

DEC 1 A 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	14	72	0	0

215 st

Part Specifications

Specifications could not be found.

Plex 10/25/17 8:52 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Not approved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐											
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Date : _____	Step #: _____	Effective : _____		MRB (QSI042) Approval																										
Description Work Order C		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																												
 S005845 Channel PART NO: D4695-4 Revision: Operation: Start up Operation Quantity: 15 Change No: Mfg Date: 11/04/17 Job No: 167145		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																												
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OTHER : _____																														

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	13.03.07	New Issue	KJ	
B	13.04.12	Dwg Rev updated	KJ	